



UN MANUEL D'ASSEMBLAGE ENTIÈREMENT NOUVEAU (2021)

- Instructions de montage entièrement en couleurs.
- Les étapes principales sont expliquées en quatre langues: français, anglais, allemand, espagnol.
- 92 pages
- DIN A3 format paysage (420 x 297 mm)
- La reliure „Wire-O“ permet de tourner facilement les pages et de les poser verticalement.

COMPLETELY NEW ASSEMBLY INSTRUCTIONS (2021)

- All steps in colour.
- The most important steps are explained in four languages: French, English, German, Spanish.
- 92 pages DIN A3 landscape format (420 x 297 mm)
- The „Wire-O“ binding makes it easy to turn and lay the pages.

VÖLLIG NEUE MONTAGEANLEITUNG (2021)

- Alle Arbeitsschritte in Farbe.
- Die wichtigsten Schritte werden in vier Sprachen erklärt: Französisch, Englisch, Deutsch, Spanisch.
- 92 Seiten DIN A3 Querformat (420 x 297 mm)
- Die „Wire-O“-Bindung ermöglicht ein einfaches Umblättern und Legen der Seiten.

Heller

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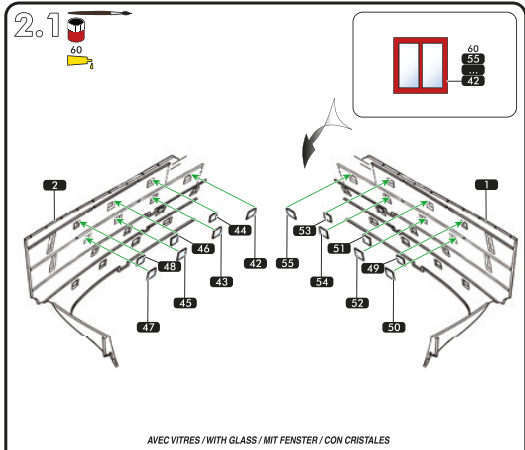
Pages: 92



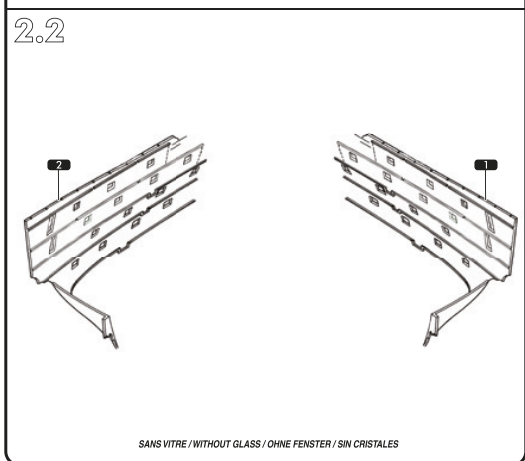
420 x 297 mm

16 Or Gold	24 Jaune mat Matt yellow	25 Bleu mat Matt blue	33 Noir mat Matt black	34 Blanc mat Matt white	53 Gris métallique Gummetal	60 Ecarlate mat Matt scarlet	63 Sable mat Matt sand	64 Gris clair mat Matt light grey	70 Rouge brique mat Matt brick red
89 Bleu moyen mat Matt middle blue	93 Chocolat mat Matt chocolate	101 Vert moyen mat Matt mid green	M1 = 63% 34 + 34% 64	M2 = 90% 34 + 10% 101	M3 = 50% 53 + 50% 89	M4 = 95% 34 + 5% 63	M5 = 34% 43 + 63% 98	M6 = 50% 16 + 50% 53	

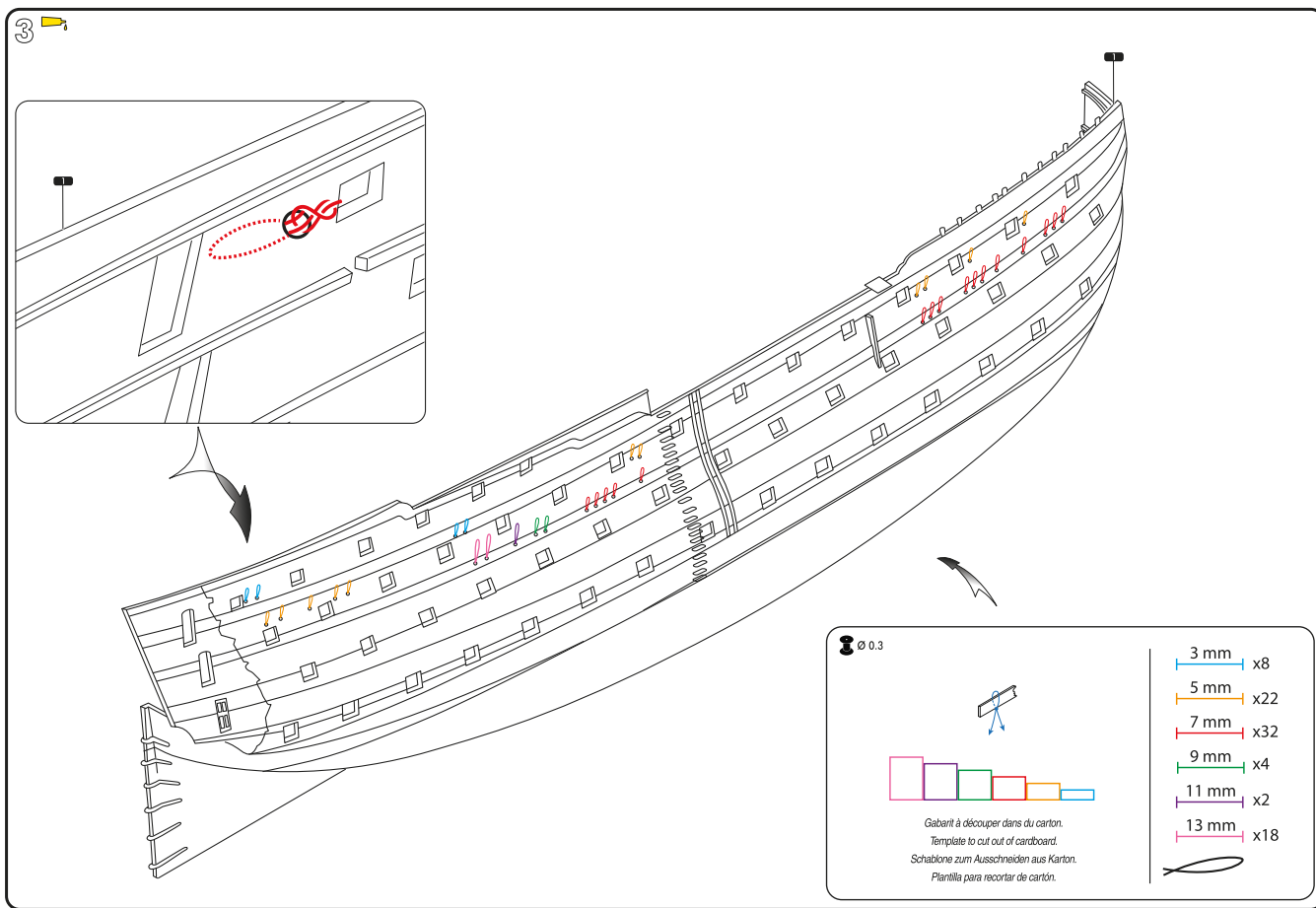
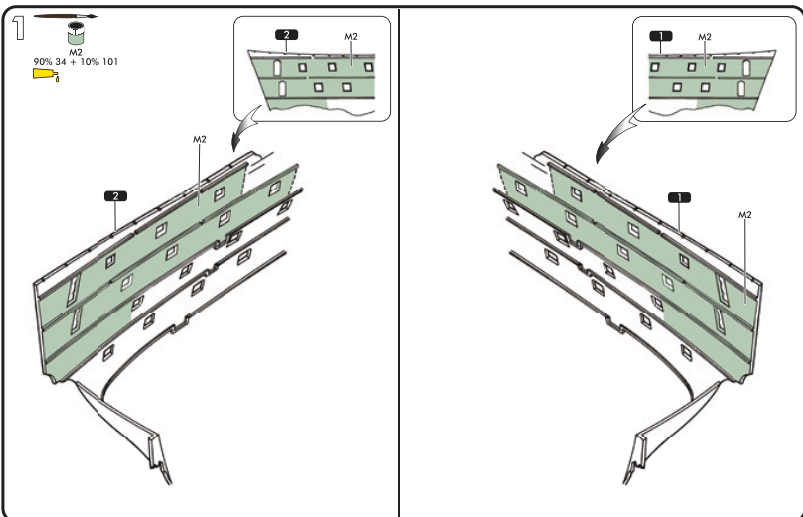
2 Numéro de phase Step number Schriftnummer Número de fase	56 Référence de couleur Colour reference no Farbangabe Referencia de color	p132 Numéro de poulie Blocks number Blocknummer Número de bloque	A24 Numéro de cordage Roping number Nummern der Verseilung Número Cuerda
37 Numéro de pièce Part number Teilenummer Número de pieza	h2 Numéro de hauban shrouds number Nummern der Spannselle número de oberques	C16 Numéro de voile Sails number Segelnummer Número de velas	x24 Répétitions de phase Phase repeats Phasenwiederholungen Repeticiones de fase



AVEC VITRES / WITH GLASS / MIT FENSTER / CON CRISTALES



SANS VITRE / WITHOUT GLASS / OHNE FENSTER / SIN CRISTALES



102 Page 40 **FR** **EN** **DE** **ES**
 42 44 46

Shrouds h1.

1°)

2°)

3°) Place b on a without gluing. Part 136/137.

4°) The shrouds are made in pairs from each side, ropes 1, 2, 3, and 4 as many times as indicated. The ropes go around 136/137 and are passed through the notches of b.

5°) Make six pairs using notches 28-26, 24-22, 20-18, 16-13, 11-5, and 3-1 in that order.

6°) Tie a knot at the top.

7°) Tie the rope at the beginning in the order 1, 2, 3, 4 etc. and pass it through the notches on the side of the machine with the numbers 50 to 9.

8°) Using a brush, coat all the ropes with vinyl glue slightly diluted in water. When completely dry, cut the horizontal ropes flush with the vertical ends, then cut as shown below.

9°) Remove all ropes attached at 136/137 from the unit.

103 **Shrouds h2.**

1°)

2°) Place b on a without gluing. Part 125/126.

3°) Shrouds are made in pairs from each side, ropes 1, 2, 3, and 4 as many times as indicated. The ropes go around 125/126 and are passed through the notches of b.

4°) Make six pairs using notches 30-29, 27-25, 23-21, 19-17, 14-9, and 4-2 in that order.

5°) Tie a knot at the top.

6°) Tie a knot at the beginning in the order 1, 2, 3, 4 etc. and pass it through the notches on the side of the machine numbered 50 to 0.

7°) Using a brush, coat all the ropes with vinyl glue slightly diluted in water. When completely dry, cut the horizontal ropes flush with the vertical ends, then cut as shown below.

8°) Remove all ropes attached at 125/126 from the unit.

104 **Shrouds h3.**

1°)

2°) Remove b. Place 138-139 in the left recess.

3°) Shrouds are made in pairs from each side, ropes 1, 2, 3, and 4 as many times as indicated. The ropes go around 138/139 and are passed through the notches of b.

4°) Make three pairs using notches i-k, l-m and n-o in that order.

5°) Tie a knot at the top.

6°) Tie the rope at the beginning in the order 1, 2, 3, 4 etc. and pass it through the notches on the side of the machine numbered 50 to 11.

7°) Using a brush, coat all the ropes with vinyl glue slightly diluted in water. When completely dry, cut the horizontal ropes flush with the vertical ends, then cut as shown below.

8°) Remove all ropes attached at 138/139 from the unit.

114 **mpP**